

**AMENDMENTS TO THE CLAIMS**

**This listing of claims will replace all prior versions and listings of claims in the application:**

**LISTING OF CLAIMS:**

1.(original): A semiconductor device comprising an insulating film structure which electrically insulates a conductive region from a silicon region,  
wherein said insulating film structure extends on said silicon region and under said conductive region, said insulating film structure further comprising at least one silicate region composed of a silicon oxide containing at least one metal element thermally diffused.

2. (original): The semiconductor device according to claim 1,  
wherein concentration distribution of said at least one metal element in said silicate region is distribution derived from thermal diffusion.

3. (original): The semiconductor device according to claim 1,  
wherein said insulating film structure comprises at least one silicon oxide region composed of a silicon oxide not containing said at least one metal element, at least one metal rich region having high concentration of said at least one metal element, and said at least one silicate region which is located between said silicon oxide region and said metal rich region and has lower concentration of said at least one metal element than that of said metal rich region.

4. (previously presented): The semiconductor device according to claim 1,  
wherein said silicate region has composition modulation in which composition of  
said at least one metal element increases as closer to said metal rich region and decreases as  
closer to said silicon oxide region, and, on the other hand, in which the composition of silicon  
decreases as closer to said metal rich region and increases as closer to said silicon oxide region.

5. (original): The semiconductor device according to claim 3,  
wherein said metal rich region comprises a metal oxide not containing silicon.

6. (original): The semiconductor device according to claim 3,  
wherein said metal rich region comprises metal rich silicate having higher  
concentration distribution of said at least one metal element than that of said silicate region.

7. (original): The semiconductor device according to claim 3,  
wherein said silicon oxide region is located on said silicon region, said silicate  
region being located on said silicon oxide region, said metal rich region being located on said  
silicate region.

8. (original): The semiconductor device according to claim 7,

wherein said silicate region has composition modulation in which composition of said at least one metal element increases toward a surface of the device, and the composition of silicon decreases toward the surface of the device.

9. (original): The semiconductor device according to claim 8,

wherein a second silicate region further extends on said metal rich region, the second silicate region having composition modulation in which composition of said at least one metal element decreases upward, and the composition of silicon increases upward.

10. (original): The semiconductor device according to claim 1,

wherein said silicon region comprises a silicon substrate, said conductive region comprises a gate electrode, and said insulating film structure comprises a gate insulating film.

11. (original): The semiconductor device according to claim 1,

wherein said at least one metal element is at least any one selected from a group of Zr, Hf, Ta, Ti, Nb, Sc, Y, La, Ce, Pr, Nd, Sm, Eu, Gd, Tb, Dy, Ho, Er, Tm, Yb, and Lu.

12. (original): The semiconductor device according to claim 1,

wherein a source of said at least one metal element subjected to thermal diffusion comprises a metal layer deposited on a surface of a base silicon oxide film extending on said silicon region in atmosphere with residual oxygen partial pressure of  $1 \times 10^{-6}$  Torr or less.

13. (original): The semiconductor device according to claim 1,  
wherein a source of said at least one metal element subjected to thermal diffusion  
comprises a metal layer deposited on a surface of a base silicon oxide film extending on said  
silicon region by causing temperature rise of said silicon region from room temperature.

14. (original): The semiconductor device according to claim 1,  
wherein a source of said at least one metal element subjected to thermal diffusion  
comprises a metal layer having a film thickness of 1 nm or less.

15. (original): The semiconductor device according to claim 1,  
wherein a source of said at least one metal element subjected to thermal  
wherein said silicon region comprises a silicon substrate, said conductive region  
comprises a gate electrode, and said insulating film structure comprises a gate insulating film.

16. (original): The semiconductor device according to claim 1,  
wherein said at least one metal element is only Al, and a source of the metal  
element comprises a metal layer abutting on a surface of a base silicon oxide film having a film  
thickness of not less than 0.6 nm, which extends on said silicon region.

17. (original): The semiconductor device according to claim 1,  
wherein said at least one metal element comprises at least only any one selected

from a group of Zr, Hf, Ta, Al, Ti, Nb, Sc, Y, La, Ce, Pr, Nd, Sm, Eu, Gd, Tb, Dy, Ho, Er, Tm, Yb, and Lu, and

a source of the metal element comprises a metal layer abutting on a surface of a base silicon oxide film having a film thickness of not less than 1 nm, which extends on said silicon region.

18. (original): The semiconductor device according to claim 1,

wherein said insulating film structure up to and including its uppermost portion is composed of silicate containing said at least one metal element subjected to thermal diffusion.

19. (original): The semiconductor device according to claim 1,

wherein said insulating film structure does not include an unreacted metal region not containing silicon.

20. (original): The semiconductor device according to claim 19,

wherein said unreacted metal region comprises a region which is removed by at least any one of a hydrofluoric acid solution and an ammonia peroxide solution.

21. (original): The semiconductor device according to claim 19,

wherein said insulating film structure has film quality reformed as a result of heat treatment in a state where said unreacted metal region is not present.

22. (previously Presented): The semiconductor device according to claim 1,  
wherein said insulating film structure at least comprises a first silicate region composed of a silicon oxide containing at least one metal element thermally diffused, and a second silicate region which is located above the first silicate region and is composed of a silicon-containing insulator containing said at least one metal element thermally diffused.

23. (currently amended): The semiconductor device according to claim 22,  
wherein said silicon-containing insulator comprises any one of a silicon oxide film, a silicon ~~oxynitride~~-oxynitride film, a silicon nitride film, at least two laminated structures of these.

24. (previously presented): The semiconductor device according to claim 22,  
wherein said first silicate region comprises a base silicon oxide film containing said at least one metal element subjected to thermal treatment from a metal layer abutting on an upper surface, and  
wherein said second silicate region comprises a cap layer of a silicon-containing insulator containing said at least one metal element thermally diffused from said

metal layer abutting on a lower surface.

25. (previously presented): The semiconductor device according to claim 24,

wherein a film thickness of said cap layer is 1 nm or less.

26. (previously presented): The semiconductor device according to claim 24,

wherein a film thickness of said cap layer is 0.5 nm or less.

27. (previously presented): The semiconductor device according to claim 22,

wherein said insulating film structure has composition modulation in which composition of silicon in a film thickness direction is high in the lowermost portion and uppermost portion and low in the central position, in the vicinity of said silicon region.

28. (original): The semiconductor device according to claim 22,

wherein said insulating film structure has composition modulation in which composition of said at least one metal element in a film thickness direction is low in the lowermost portion and uppermost portion, which are located in the vicinity of said silicon region, and high in the central portion.

29. (original): The semiconductor device according to claim 1,  
wherein an Equivalent Oxide Thickness of said insulating film structure is  
smaller than the Equivalent Oxide Thickness of a silicon oxide film into which said at least  
one metal element is diffused.

30. (original): The semiconductor device according to claim 1,  
wherein said silicon oxide constituting said at least one silicate region is a  
silicon oxynitride into which nitrogen is introduced.

31. (original): The semiconductor device according to claim 1,  
wherein concentration distribution of said at least one metal element in said  
least one silicate region is a distribution derived from heat treatment under reduced oxygen  
pressure conditions below atmospheric pressure.

32. (original): The semiconductor device according to claim 1,  
wherein said insulating film structure further comprises a cap region composed  
of any one of a silicon nitride and a silicon oxynitride on said at least one silicate region.

33. (original): The semiconductor device according to claim 32,

wherein a thickness of said cap region is 0.5 nm or less.

34. (original): The semiconductor device according to claim 1,

wherein said conductive region comprises a gate electrode, and said insulating film structure comprises a gate insulating film, and

wherein a hysteresis width of C-V characteristics is 5 mV or less for a gate bias within device operating voltage.

35. (currently amended): The semiconductor device according to claim 1,

wherein said insulating film structure comprises said silicate region composed of a silicon oxide containing said at least one metal element, and a silicon oxide region composed of a silicon oxide not containing a metal element,

wherein a ~~phyeial~~ physical film thickness of said insulating film structure is 3.5  
3.5nm or less, and a physical thickness of said silicate region is thinner than the physical thickness of said silicon oxide region.

36. (original) The semiconductor device according to claim 35,

wherein a physical thickness of said silicate region is 1.5 nm or less.

37. (original) The semiconductor device according to claim 35,  
wherein said conductive region comprises a gate electrode, said insulating  
film structure comprises a gate insulating film, and the gate electrode has nitride film side walls.